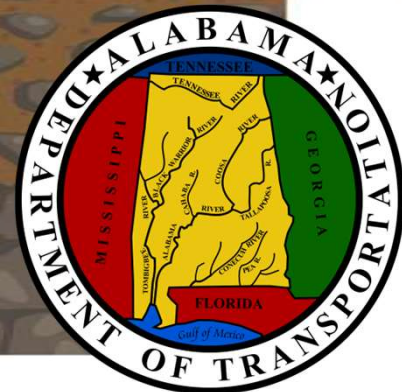

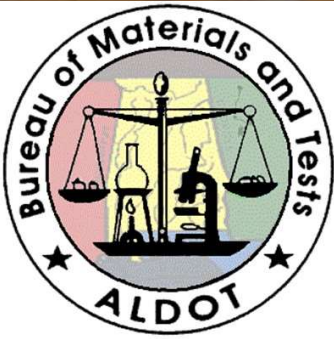


MWD: WHAT IS IT?

MEASUREMENT WHILE DRILLING

DESIRAE CARLTON, P.E.
ASST. GEOTECHNICAL ENGINEER—ALDOT
STGEC CONFERENCE
WILLIAMSBURG, VA
SEPTEMBER 18, 2025





HISTORY

In 1948, during his opening address to the 2nd International Conference on Soil Mechanics and Foundation engineering in Rotterdam, Netherlands, Karl Terzaghi stated:

“Further progress depends chiefly on the improvement of our methods for measurement in the field, on the scope and quality of the field observations, and on the adaptation of our methods of subsoil exploration to practical requirements.”



HISTORY

Petroleum Industry: 1960's



Geotechnical Engineering: 1970's





- FHWA through their Every Day Counts Initiative, and
- State Transportation Innovation Council's Incentive Program
- FHWA grants fund the initial purchase and installation of MWD equipment for several DOTs

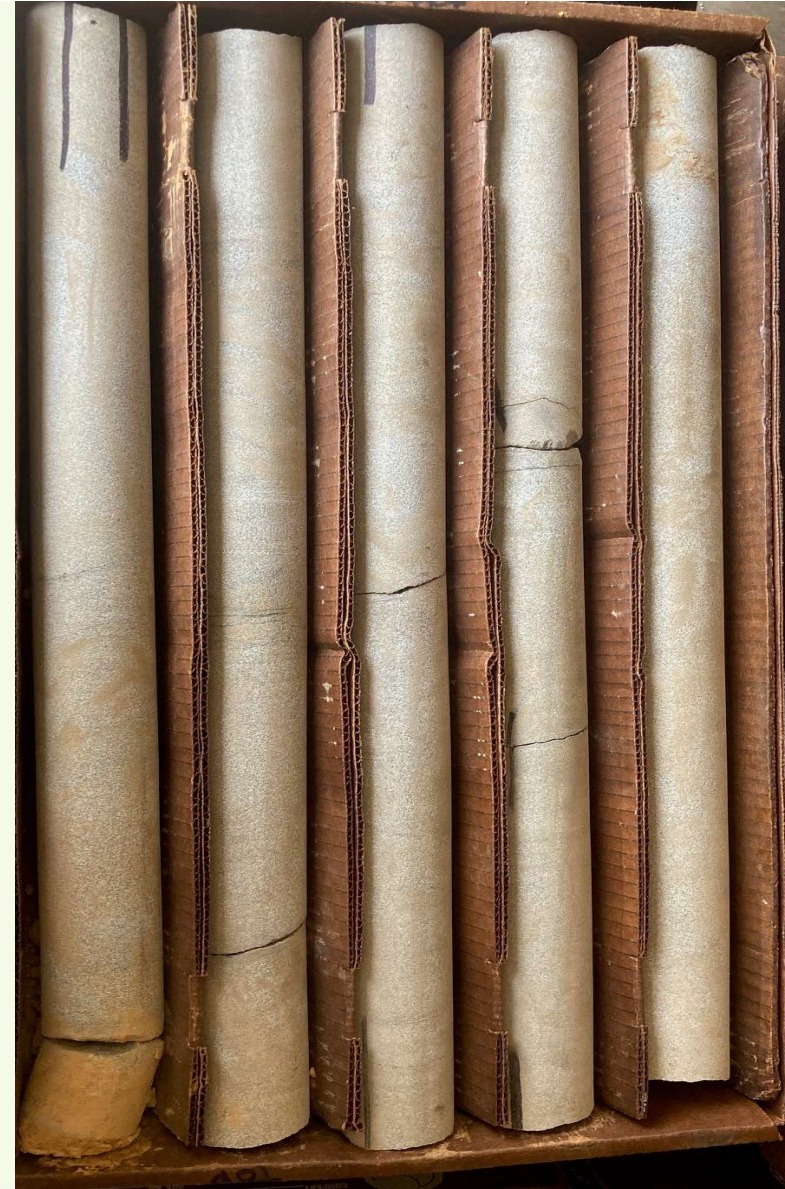


A State-based model that identifies and deploys proven, yet underutilized innovations — saving time, money and resources that can be used to deliver more projects.



WHY MWD?

- To improve drilling and in-field investigations
- To improve geotechnical models for foundation designs
- To fill in where SPT data may lack
- To go where CPT cannot go...into rock



MWD APPLICATIONS

- Geological profiling
- Rock quality evaluation
- Detect voids, fissures, and other anomalies
- Potentially increase productivity by reducing the number of SPT samples to test





HIGHER QUALITY GEOTECHNICAL INVESTIGATIONS

- Drillers can make coring adjustments
- To improve the quality of recovering rock cores

“THE DIGITAL DRILL RIG”



- Continuous
- Real-time data acquisition

- Recording drilling-related parameters
- With respect to depth

ALDOT'S BRAND NEW MWD DRILL RIG

CME 550X





MWD SYSTEM COMPONENTS



DEPTH SENSOR

Measures both
the:

- Depth rate
- Drilling speed





FLOW METER

- Measures the rate of flow of drilling fluids, water or mud

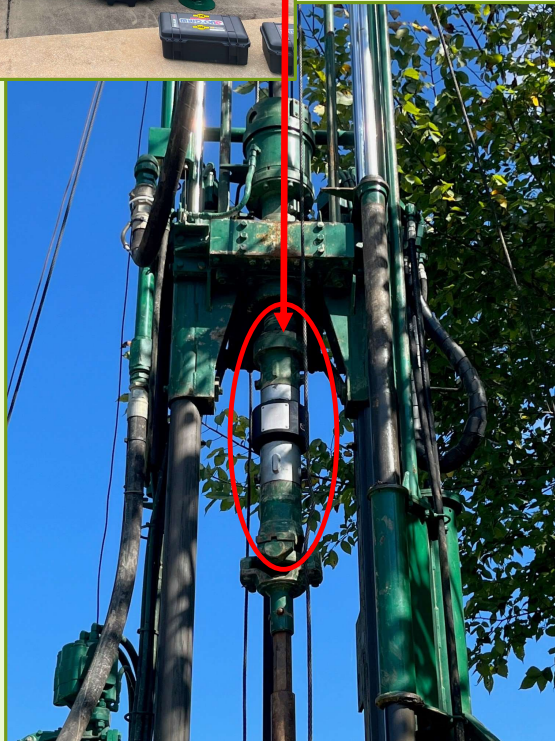




WATER PRESSURE SENSOR

- Measures the pressure of water flow

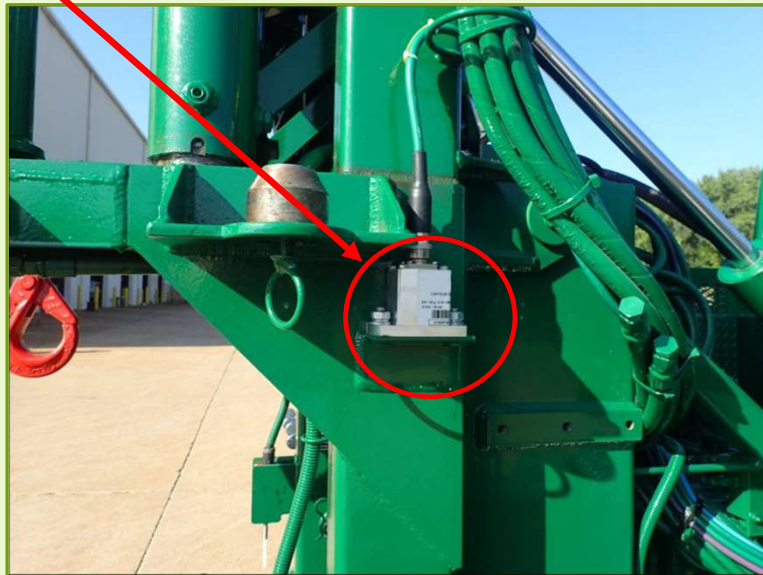




TORQUE SENSORS

- Measures torque in kipf-ft
- Placed within the mechanical drive line



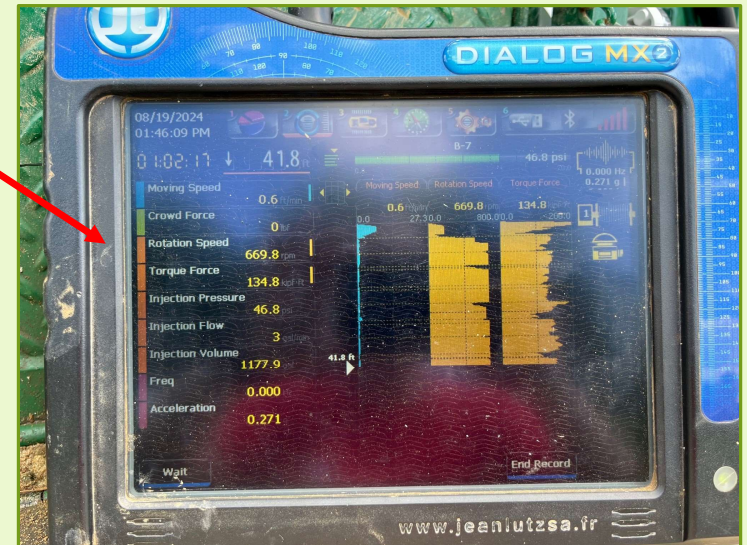


VIBRATION SENSOR

- Reflects maximum movement of rig while drilling
- Frequencies and accelerations recorded
- Evaluate strata changes and/or soil composition in granular deposits

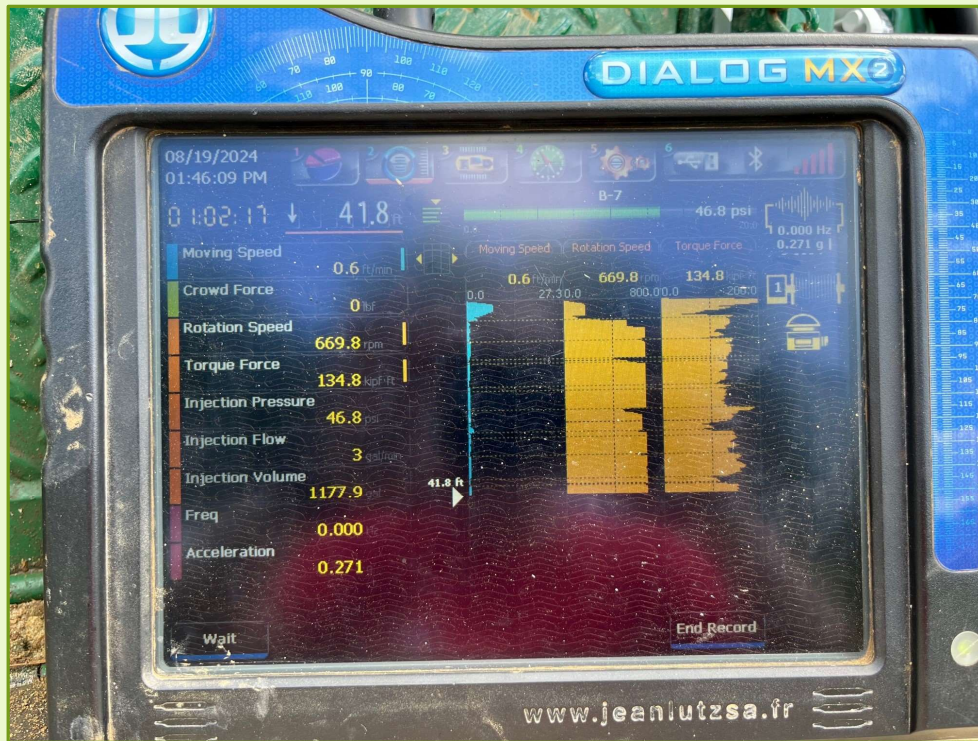
DATA RECORDERS

- Junction Box
- Electrical Box
- MWD Screen

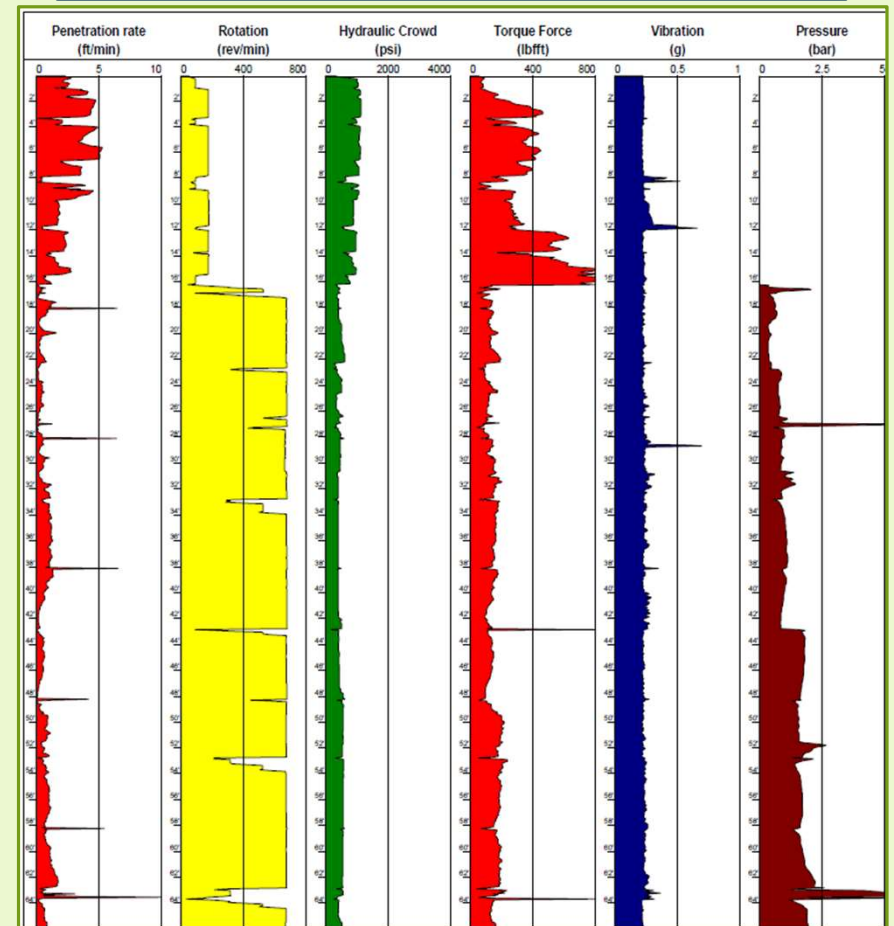




FINAL SCREEN VIEW

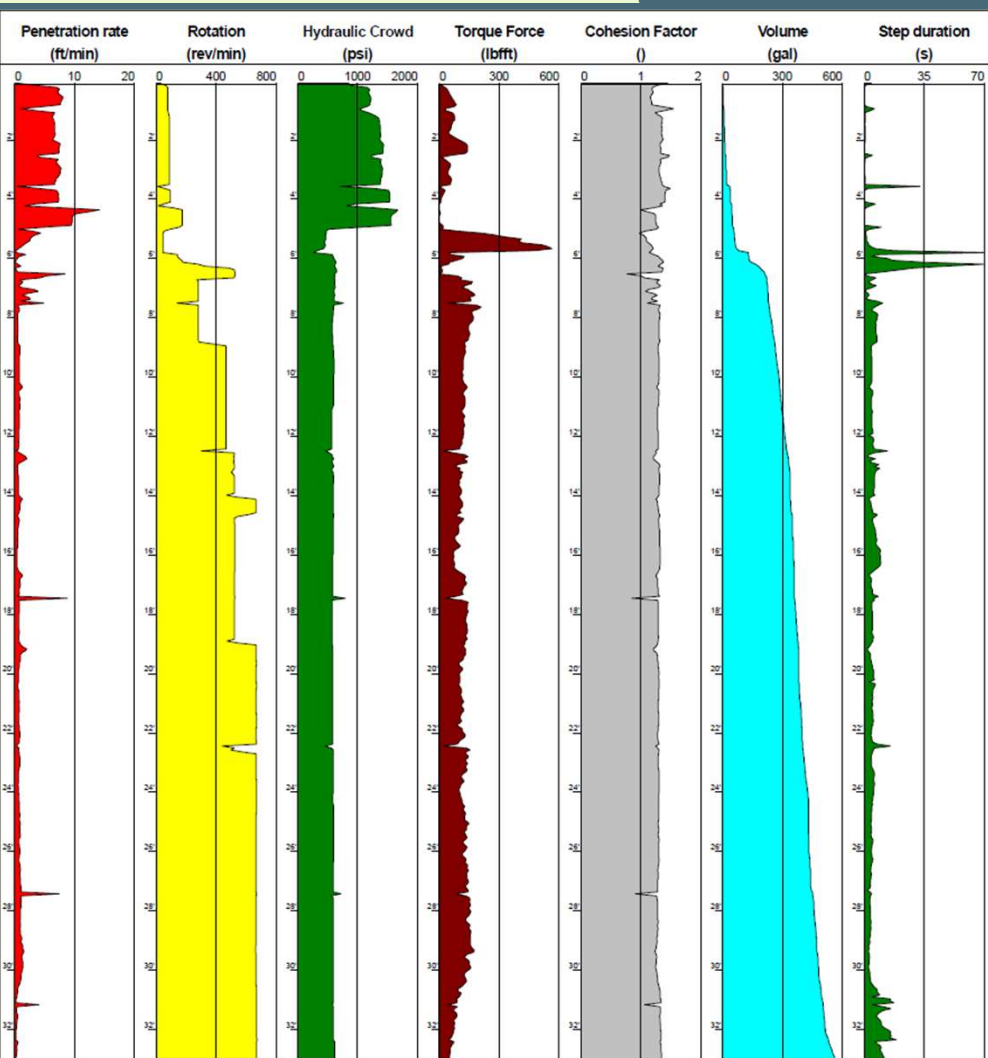


SOFTWARE OUTPUT



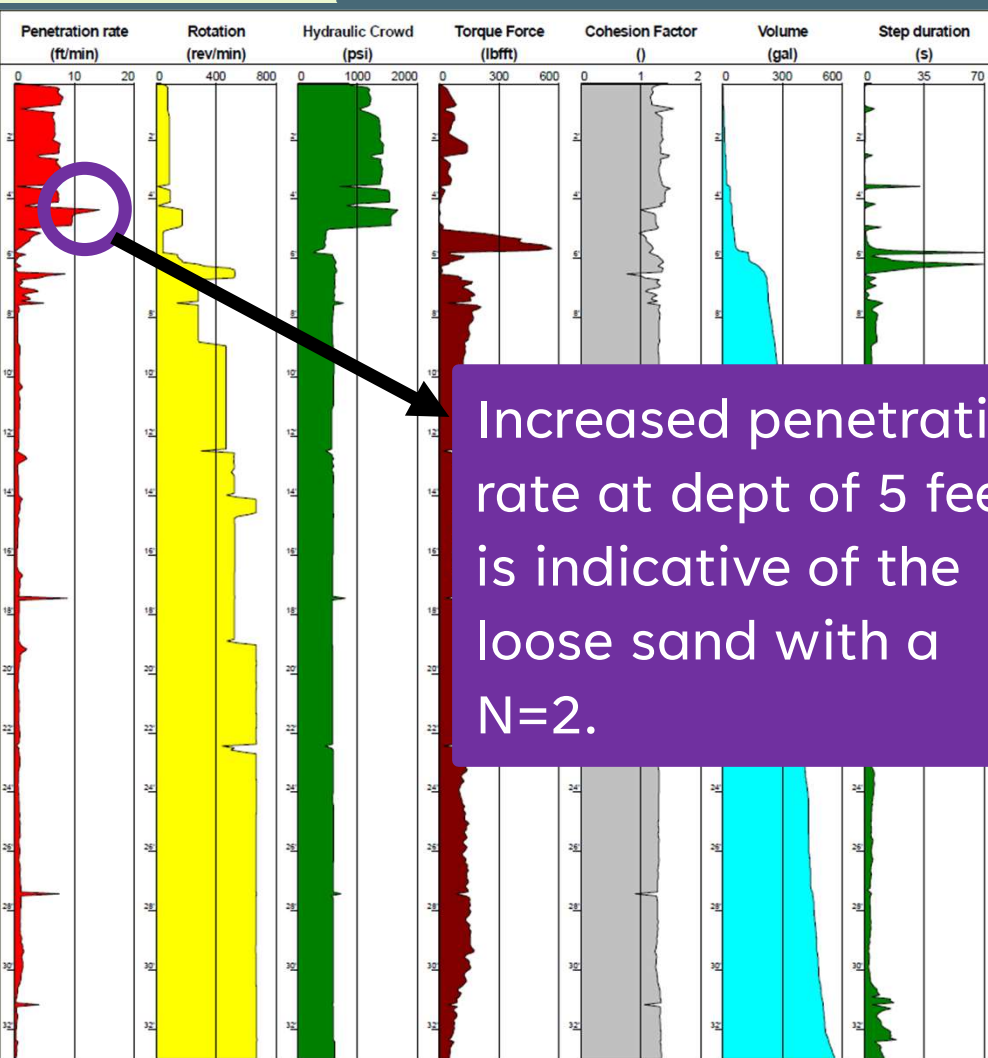
➤ Converts .lst and .fdl file types

COMPARISONS



ELEV.	DEPTH	DESCRIPTION	N	CR	S	Comp. Str.	REMARKS
585.8	0.0						
585.6	0.2	TOPSOIL	1.5	5			CAMMS # 1097841
582.3	3.5	Loose Moist Brown SILTY SAND	5.0	2			CAMMS # 1097842
578.8	7.0	Very Loose Damp Brown SILTY SAND	7.0		100 NQ		RQD = 33 CAMMS # 1097843
573.5	12.3	Hard Dry Gray White w/QUARTZITE	12.3		100 NQ		RQD = 69 CAMMS # 1097844
	22.3		22.3		100 NQ		RQD = 74 CAMMS # 1097845
	32.3	Hard Dry Gray White w/QUARTZITE	32.3		99 NQ		RQD = 88 CAMMS # 1097846
	42.3		42.3		100 NQ		RQD = 89 CAMMS # 1097847
	52.3		52.3		94 NQ		RQD = 76 CAMMS # 1097848
528.5	57.3		57.3				Water Elevation 583.01 ATV-CME 550-X / 2.25" Hollow Stem Auger

COMPARISONS – ROCK PRESENT



ELEV.	DEPTH	DESCRIPTION	N	CR	S	Comp. Str.	REMARKS
585.8	0.0						
585.6	0.2	TOPSOIL	1.5	5			CAMMS # 1097841
582.3	3.5	Loose Moist Brown SILTY SAND	5.0	2			CAMMS # 1097842
578.8	7.0	Very Loose Damp Brown SILTY SAND	100	NQ			RQD = 33 CAMMS # 1097843
577.5	12.3	Hard Dry Gray White w/QUARTZITE	100	NQ			RQD = 69 CAMMS # 1097844
	22.3		100	NQ			RQD = 74 CAMMS # 1097845
	32.3	Hard Dry Gray White w/QUARTZITE	99	NQ			RQD = 88 CAMMS # 1097846
	42.3		100	NQ			RQD = 89 CAMMS # 1097847
	52.3		94	NQ			RQD = 76 CAMMS # 1097848
528.5	57.3						Water Elevation 583.01
							ATV-CME 550-X / 2.25" Hollow Stem Auger

COMPARISONS – ROCK PRESENT

Low penetration rate and high RPMs is indicative of the rock layers encountered.

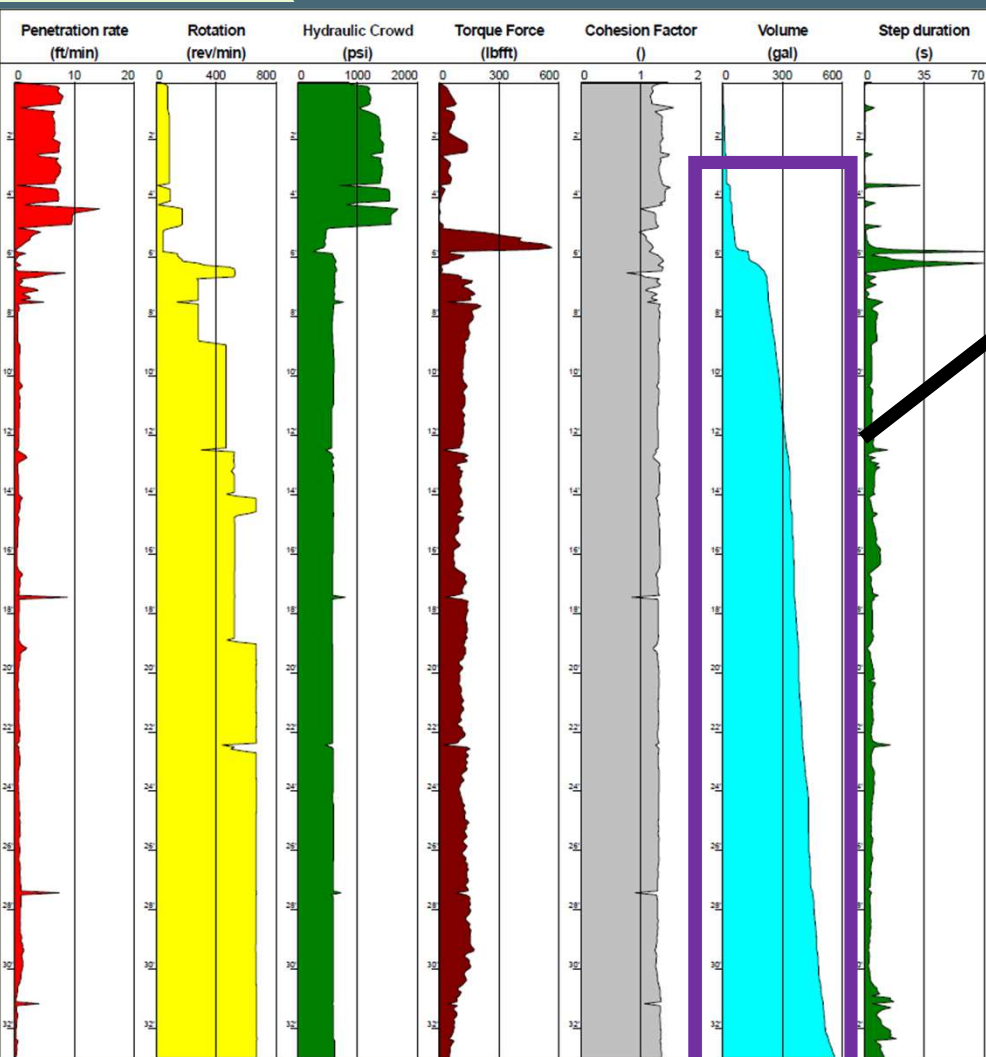
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528.5	57.3		57.3				Water Elevation 583.01 ATV-CME 550-X / 2.25" Hollow Stem Auger

COMPARISONS – ROCK PRESENT

Consistent Crowd (hydraulic pressure) helps to prevent stalling of the augers and pulverizing the rock layers.

ELEV.	DEPTH	DESCRIPTION	N	CR	S	Comp. Str.	REMARKS
585.8	0.0						
585.6	0.2	TOPSOIL	1.5	5			CAMMS # 1097841
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528.5	57.3		57.3				Water Elevation 583.01 ATV-CME 550-X / 2.25" Hollow Stem Auger

COMPARISONS – ROCK PRESENT



ELEV. DEPTH	N	CR	S	Comp. Str.	REMARKS
585.8	5				CAMMS # 1097841
585.6	2				CAMMS # 1097842
582.3					
578.8					
575.5		100	NQ		RQD = 33 AMMS # 1097843
572.3		100	NQ		RQD = 69 AMMS # 1097844
569.0		100	NQ		RQD = 74 AMMS # 1097845
565.7		99	NQ		RQD = 88 AMMS # 1097846
562.4		100	NQ		RQD = 89 AMMS # 1097847
559.1		94	NQ		RQD = 76 AMMS # 1097848
555.8					Water Elevation 583.01
552.5					ATV-CME 550-X / 2.25" Hollow Stem Auger

Higher flow equals better RQD!

Hard Dry Gray White w/QUARTZITE

Hard Dry Gray White w/QUARTZITE

FINAL THOUGHTS



- Learning Software
- Learning correlation for MWD parameters
- Design reports and/or Construction QC Tool
- Can MWD determine pile tip elevation in friction piles (Kansas DOT)?

FINAL THOUGHTS



- AASHTO Taskforce 21-02 – MWD Standard
- FHWA User Group through DFI
- DIGGS
- Convincing people...\$30-\$40k

THANK YOU

- Desirae Carlton, P.E.
- douglasb@dot.state.al.us

